

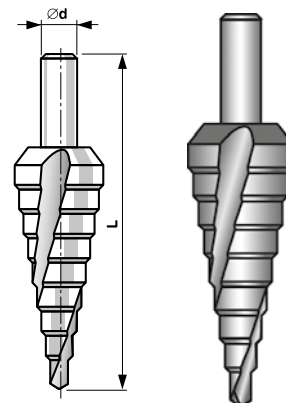
**HSS**  
code 648 XXX

**HSSE**  
code 698 XXX

**HSS TiN**  
code 649 XXX

**HSSE TiN**  
code 699 XXX

Stupňovité vrtáky  
se šroubovitou drážkou  
Stepped peeling drills -  
spiral flute  
Stufenbohrer -  
Rechtsspiralnute  
Ступенчатые свёрла -  
винтовая дорожка



| Velikost/Size/Größe/Размер | Ø D  | Ø d | L   | code HSS | code HSSE | code HSS TiN | code HSSE TiN |
|----------------------------|--|-----|-----|----------|-----------|--------------|---------------|
| 4/12-1 (č. 0/9)            | 4, 5, 6, 7, 8, 9, 10, 11, 12                     | 6   | 65  | 648 009  | 698 009   | 649 009 TiN  | 699 009 TiN   |
| 4/20 (č. 1)                | 4, 6, 8, 10, 12, 14, 16, 18, 20                  | 8   | 75  | 648 010  | 698 010   | 649 010 TiN  | 699 010 TiN   |
| 6/30 (č. 2)                | 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30 | 10  | 100 | 648 020  | 698 020   | 649 020 TiN  | 699 020 TiN   |
| 6/38 (č. 3)                | 6, 9, 13, 16, 19, 21, 23, 26, 29, 32, 35, 38     | 10  | 100 | 648 030  | 698 030   | 649 030 TiN  | 699 030 TiN   |
|                            |  |     |     |          |           |              |               |
|                            |  |     |     |          |           |              |               |
|                            |  |     |     |          |           |              |               |
|                            |  |     |     |          |           |              |               |
|                            |  |     |     |          |           |              |               |

Materiál: HSS; HSSE

Material: HSS; HSSE

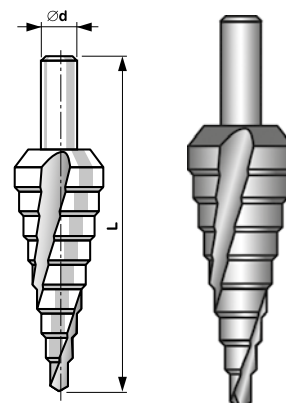
Werkstoff: HSS; HSSE

Mamepuan: HSS; HSSE

**HSS**  
code 645 XXX

**HSSE**  
code 695 XXX

Stupňovité vrtáky  
se šroubovitou drážkou  
Stepped peeling drills  
PG - spiral flute  
Stufenbohrer PG -  
Rechtsspiralnute  
Ступенчатые свёрла PG  
- винтовая дорожка



| Velikost/Size/Größe/Размер | Ø D  | Ø d | L   | code HSS | code HSSE |
|----------------------------|--|-----|-----|----------|-----------|
| PG 1                       | 6; 9; 11,4; 14; 17,25; 19; 21,25; 26,75                | 10  | 77  | 645 010  | 695 010   |
| PG 2                       | 6; 9; 12,5; 15,2; 18,6; 20,4; 22,5; 28,3               | 10  | 77  | 645 020  | 695 020   |
| PG 3                       | 6; 9; 11,4; 14; 17,25; 19; 21,25; 26,75; 30; 33; 35,7  | 10  | 100 | 645 030  | 695 030   |
| PG 4                       | 6; 9; 12,5; 15,2; 18,6; 20,4; 22,5; 28,3; 30,5; 34; 37 | 10  | 100 | 645 040  | 695 040   |
|                            |  |     |     |          |           |
|                            |  |     |     |          |           |
|                            |  |     |     |          |           |
|                            |  |     |     |          |           |
|                            |  |     |     |          |           |